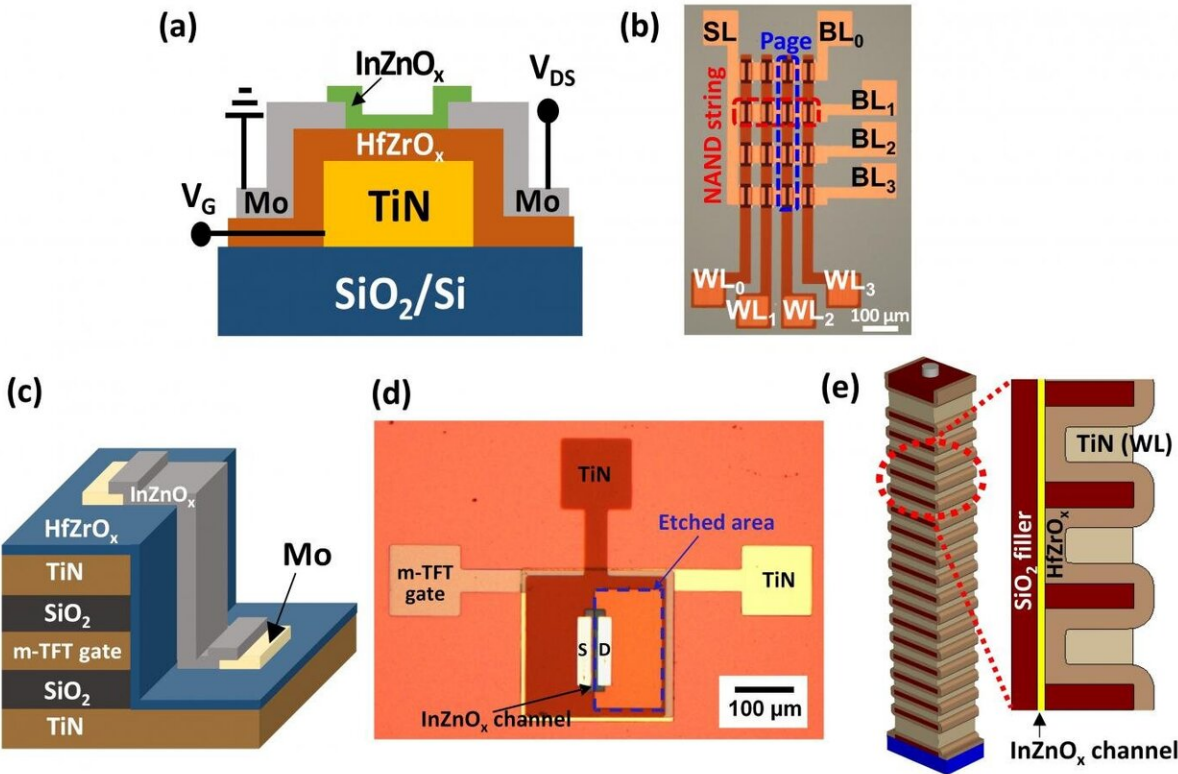


# CMOS-compatible 3-D ferroelectric memory with ultralow power and high speed

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(a) A schematic structure of a ferroelectric memory device developed by introducing hafnia-based ferroelectrics and an oxide semiconductor. While securing a low operating voltage and fast operating speed through a new material and structure, an oxide semiconductor was introduced as a channel material to lower the process temperature and suppress the formation of an interfacial layer to achieve high operating stability. (b) An image of ferroelectric NAND flash memory array. A ferroelectric NAND flash memory array was realized based on the newly developed ferroelectric memory. (c) A schematic structure and (d) an

image of the 3D vertical ferroelectric memory device. Using the atomic layer deposition, a 3D vertical structure of a ferroelectric memory device was fabricated.(e) A schematic structure of the 3D vertical ferroelectric NAND flash memory.It was confirmed that the newly developed ferroelectric memory can be applied to ultrahigh-density 3D memory through device simulations. Credit: POSTECH

As we enter the era of superintelligence and hyper-connected Fourth Industrial Revolution, the importance of high-density and high-performance memory is greater than ever. Currently, the most widely used NAND flash memory has issues of high power consumption, slow operation speed, and vulnerability to repetitive use since it relies on the charge trap effect to store information. To this, a POSTECH research team has recently demonstrated a ferroelectric memory that exceedingly surpasses the performance of the conventional flash memory in terms of operation speed, power consumption, and device reliability.

A POSTECH research team—led by Professor Jang-Sik Lee, and Ph.D. candidates Min-Kyu Kim and Ik-Jyae Kim of the Department of Materials Science and Engineering—has demonstrated a unique strategy to fabricate a [ferroelectric memory](#) by applying hafnia-based ferroelectrics and oxide semiconductors. This approach yields [memory](#) performance that could be achieved neither by the conventional flash memory nor by the previous perovskite ferroelectric memories. Device simulations have confirmed that this strategy can realize ultrahigh-density 3-D memory integration.

The ferroelectric memory has gained attention so far for its potential to operate at higher speed with [lower power consumption](#) compared to the conventional flash memory. But its commercialization has been deterred due to the high processing temperature, difficulty in scaling, and non-

compatibility with the conventional semiconductor processes.

The research team tackled these issues by using the hafnia-based ferroelectrics and oxide semiconductors. The new material and structure ensure low [power consumption](#) and high speed; achieve high stability by using oxide semiconductors as channel material to lower the process temperature and suppress the formation of the unwanted interfacial layer. As a result, the researchers confirmed that the fabricated device can operate at a voltage four times lower than that of the conventional flash memory at a speed several hundred times faster and remain stable even when repeatedly used more than 100 million times. In particular, a ferroelectric material and an oxide semiconductor were stacked by an atomic layer deposition to secure a processing technology suitable for manufacturing 3-D devices. The team had proposed that high-performance devices can be manufactured under 400°C with much simpler process than that of the conventional flash memory [device](#).

"We have developed the core technology to realize the next-generation of highly integrated and high-performance memory that overcomes the limitations of the conventional 3-D NAND [flash](#) memory," remarked Professor Jang-Sik Lee who led the study. He added, "This technology is not only applicable to next-generation memory devices, but also to ultra-low-power and ultrafast highly-integrated universal memory and in-memory computing that are vital to industries like AI and self-driving cars in the future."

**More information:** Min-Kyu Kim et al, CMOS-compatible ferroelectric NAND flash memory for high-density, low-power, and high-speed three-dimensional memory, *Science Advances* (2021). [DOI: 10.1126/sciadv.abe1341](https://doi.org/10.1126/sciadv.abe1341)

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