

Researchers create new zinc-air pouch cells

May 17 2021, by Ingrid Fadelli

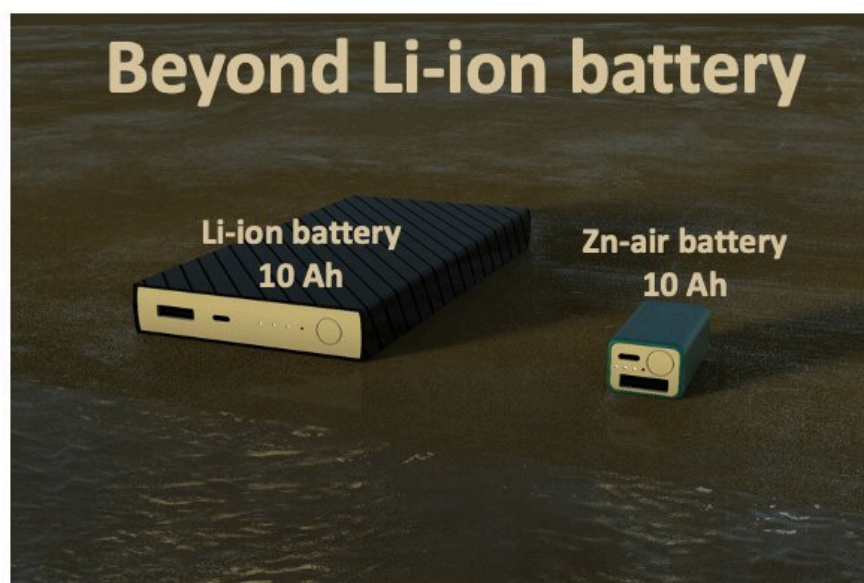


Fig. 1 Schematic comparison of energy density for Li-ion battery and all-solid-state Zn-air battery.

Credit: Shinde et al

Zinc-air batteries (ZABs) are among the most promising next-generation battery technologies due to their many advantageous characteristics. Most notably, these batteries have unique half-open structures, a significant theoretical energy density ($1,086$ and $1,370 \text{ Wh kg}^{-1}$ when including and excluding oxygen, respectively), flexible electrodes and an

inherently aqueous electrolyte. Moreover, in contrast with other materials used in batteries, Zinc (Zn) is less harmful for the environment and more abundant.

Researchers at Hanyang University in South Korea recently designed a new type of zinc-air pouch cell that can outperform other commercially available battery technologies. These pouch cells, presented in [a paper published in *Nature Energy*](#), use (101)-facet copper phosphosulfide [CPS(101)] as a cathode, anti-freezing chitosan-biocellulosics as super-ionic conductor electrolytes, and patterned Zn as the anode.

"Previous ZABs employing liquid (6 M KOH) electrolytes failed because of the sluggish kinetics for the oxygen reduction and evolution reactions (ORR/OER) and irreversibility of Zn accompanying the parasitic reactions over wide temperatures," Jung-Ho Lee, one of the researchers who carried out the study, told Tech Xplore. "This feature inspired us to develop solid-state electrolytes, such as functionalized biocellulose, capable of transferring OH⁻ ions effectively without parasitic reactions."

The FBN-based electrolyte created by Lee and his colleagues in their previous work exhibited a high ion conductivity of 64 mS cm⁻¹ at room temperature. However, the researchers found that it did not work at subzero and high temperatures, due to issues associated with water freezing and volume expansion.

In their new paper, the researchers thus suggested using chitosan-bacterial-cellulosics (CBCs) as anion-exchange, solid-state electrolytes. These materials essentially consist of bio-cellulose and chitosan, followed by crosslinking of 2,2,6,6-tetramethylpiperidine-1-oxyl (TEMPO) and 1,4-diazabicyclo[2.2.2]octane (DBO) quaternary linkages.

"The two key processes we used (TEMPO oxidation and DBO

quaternization) significantly improved the batteries' anti-freezing characteristics, as well as their resistance toward swelling, compatibility for crosslinking, and ion-discerning property," Lee said. "Water also exists and transfers inside CBCs, but its form is molecular water, not liquid water. As a result, we could obtain superior battery performance and a good stability even at $-20\text{ }^{\circ}\text{C}$."

The CBC-based membrane electrolytes fabricated by Lee and his colleagues were ion-exchanged using a mixture of hydroxide solutions. They thus displayed a lower pH than more conventional alkaline electrolytes. The nano-fibrous CPS(101) prepared by the researchers was specifically synthesized for pouch cells applications.

"Since the optimal stoichiometric ratio of CPS(101) is $\text{C:P:S} = 1:0.5:0.5$, the variation of the stoichiometric ratio is critically influencing the electrochemical performances during cell operations," Lee said. "Phosphorus and sulfur anions spatially conjugated with equal coordination (same amount of Cu-S and Cu-P bonds) to copper cations preserved fairly stable short- and long-range order structures during subsequent cycles."

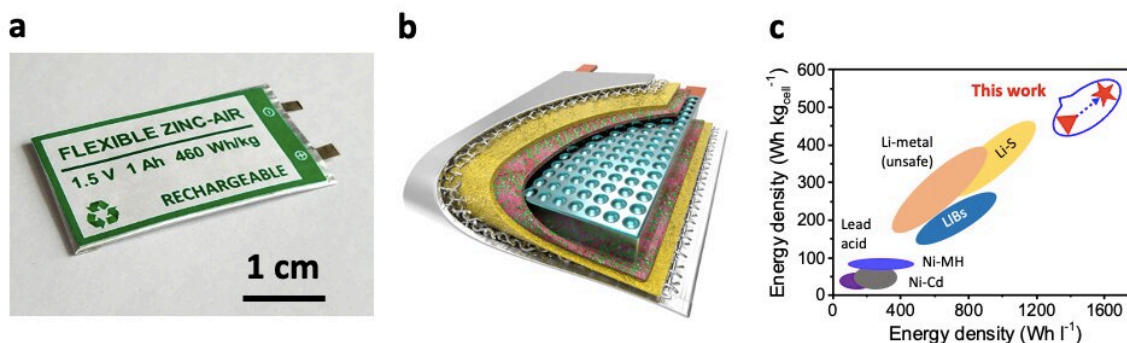


Fig. 2 Zn-air pouch cells. a, A photograph of an all-solid-state zinc-air pouch cell. b, A multilayered structure inside the pouch. c, Ragone plots for projected full-cell-level specific ($\text{Wh kg}_{\text{cell}}^{-1}$) and volumetric (Wh l^{-1}) energy densities with representative commercial and reported batteries.

Credit: Shinde et al

While the Zn-air pouch cell fabricated by the researchers was operating, if the FBN membrane was unable to form the solid-electrolyte interphase (SEI), CBCs generated a robust SEI layer, which led to a superior cycle life. Moreover, CBCs protected the anode surface from corrosion and side reactions. This could promote longer cycles compared to those achieved by batteries with aqueous electrolytes or other solid-state electrolytes.

"The superior conductivity recorded at room temperature (86.7 mS cm^{-1}) is the champion value reported to date for hydroxide superion conductors, which is twice as high as that of commercial A201," Lee said. "A 5- μm -thin, 900- cm^2 -size CBCs membrane can be simply cast with exceptional mechanical robustness even at a cold temperature of -20°C in dry ambient, whereas FBN, A201, or polysulfone readily degrades into small fragments."

The general requirements for next-generation batteries are a cell-pack-level energy density of [\$\geq 300 \text{ Wh kg}^{-1}\$, \$\text{US\\$75 kWh}^{-1}\$, a fast-charging capacity in 15 min \(at least 80% charging\), and the ability to operate](#) at a wide range of temperatures. To meet these requirements, battery designers must overcome a series of limitations, while also ensuring that the batteries are safe, electrochemically/mechanically stable, built with materials that are abundant on Earth and easy to recycle, and functioning well at a broad range of temperatures.

ZABs developed in the past achieved very low energy densities at a cell level, typically of

Citation: Researchers create new zinc-air pouch cells (2021, May 17) retrieved 20 March 2024 from <https://techxplore.com/news/2021-05-zinc-air-pouch-cells.html>

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