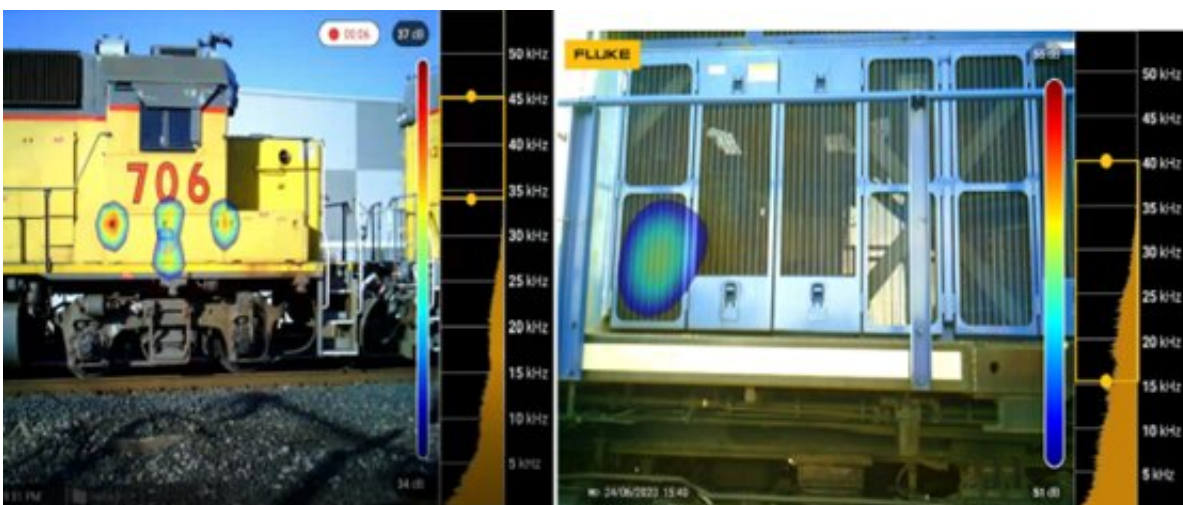


An automated system to detect compressed air leaks on trains

November 10 2022



SwRI developed an automated compressed air leak detection system that can acoustically and visually detect and report air leaks on moving trains, indicated by spectral signatures in the photos. The team tested the proof-of-concept system on rail cars and trains at SwRI's Locomotive Technology Center in San Antonio. Credit: Southwest Research Institute

Southwest Research Institute (SwRI) has developed a proof-of-concept system to autonomously detect compressed air leaks on trains and relay the location of the leaks to mechanical personnel for repair. The automated system could reduce the time, costs and labor needed to find and repair air leaks, and it could lower the locomotive industry's overall fuel consumption and exhaust emissions.

Trains use compressed air for a variety of functions, including air brakes, valve actuation, radiator shutters, horns and bells. Each year it is estimated that the [rail industry](#) loses between 2-3% vehicle efficiency due to air leaks that occur at various points throughout trains. Additionally, these leaks can have a [detrimental effect](#) on train operability and safety.

"Air leaks significantly increase fuel consumption and reduce the effectiveness of a locomotive's automatic engine stop-start (AESS) systems, which causes locomotives to run more often, burn more fuel and reduces the lifespan of parts such as starters, air compressors and batteries," said SwRI Lead Engineer Christopher Stoos.

"We are talking potentially saving millions of gallons of fuel and reducing [carbon dioxide](#), oxides of nitrogen and particulate matter emissions."

Currently, finding air leaks requires railroad employees to manually search for them, often going on, under or between railway vehicles to listen or feel for leaks. The practice is inefficient, time-consuming and introduces unnecessary risk to mechanical staff. Knowing this, the Federal Railroad Administration and railroads have outlined acceptable air [leak](#) rates for trains.

To significantly reduce these leaks, SwRI has created a system that uses audio detection technology, cameras and machine learning to autonomously detect, identify and report air leaks, even on moving trains.

The system uses a small, commercially available Fluke SV600 fixed acoustic imager that uses a 64-microphone array and camera tuned to detect frequencies of 30-45kHz, the frequencies at which compressed air leaks best stand out from most background noise. This instrument

works in concert with a secondary visual spectrum camera. To automate the detection process, the team trained and implemented machine learning algorithms to identify air leaks from the sensor outputs while ignoring non-leak related outputs.

During testing, the prototype system successfully detected a range of air leaks at various locations on locomotives with a false positive rate of only 0.03%. The system detected, on average, 11 out of every 13 leaks on a moving train. Once an air leak was identified, an alert with an accompanying image was shared electronically with appropriate personnel showing the area in need of inspection and repairs.

"The system should reduce the burden on mechanical personnel and improve the compressed air system's performance," said Stoos. "Further field development and testing is still necessary, but this system could potentially save the locomotive industry millions in fuels savings and maintenance if implemented correctly. This technology could also greatly reduce [greenhouse gas emissions](#) by improving locomotive fuel efficiency."

The SwRI team shared a presentation detailing the development of the system and their findings, titled "Autonomous Detection of Compressed Air Leaks on Trains", at the 2022 Rail Supply Institute's Expo & Technical Conference in Fort Worth, during the Locomotive Maintenance Officers Association's annual program.

More information: Conference:
ztr.com/2022-rsi-expo-and-technical-conference

Provided by Southwest Research Institute

Citation: An automated system to detect compressed air leaks on trains (2022, November 10)
retrieved 26 April 2024 from

<https://techxplore.com/news/2022-11-automated-compressed-air-leaks.html>

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