

Researchers develop new germanium-tin transistor as alternative to silicon

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The germanium-tin processor was fabricated at the Helmholtz Nano Facility, the Helmholtz Association's central technology platform for the manufacturing of nanostructures and circuits. Credit: Forschungszentrum Juelich

Scientists at Forschungszentrum Jülich have fabricated a new type of



transistor from a germanium–tin alloy that has several advantages over conventional switching elements. Charge carriers can move faster in the material than in silicon or germanium, which enables lower voltages in operation. The transistor thus appears to be a promising candidate for future low-power, high-performance chips, and possibly also for the development of future of quantum computers.

Over the past 70 years, the number of transistors on a chip has doubled approximately every two years—according to Moore's Law, which is still valid today. The circuits have become correspondingly smaller, but an end to this development appears to be in sight.

"We have now reached a stage where structures are only 2 to 3 nanometers in size. This is approximately equal to the diameter of 10 atoms, which takes us to the limits of what is feasible. It doesn't get much smaller than this," says Qing-Tai Zhao of the Peter Grünberg Institute (PGI-9) at Forschungszentrum Jülich.

For some time now, researchers have been looking for a substitute for silicon, the primary material used in the semiconductor industry. "The idea is to find a material that has more favorable <u>electronic properties</u> and can be used to achieve the same performance with larger structures," the professor explains.

The research is in part focused on germanium, which was already being used in the early days of the computer era. Electrons can move much faster in germanium than in silicon, at least in theory. However, Qing-Tai Zhao and his colleagues have now gone one step further. To optimize the electronic properties even further, they incorporated tin atoms into the germanium crystal lattice. The method was developed several years ago at the Peter Grünberg Institute (PGI-9) of Forschungszentrum Jülich.



"The germanium-tin system we have been testing makes it possible to overcome the physical limitations of silicon technology," says Qing-Tai Zhao. In experiments, the germanium-tin transistor exhibits an <u>electron</u> <u>mobility</u> that is 2.5 times higher than a comparable transistor made of pure germanium.

Another advantage of the new material alloy is that it is compatible with the existing CMOS process for chip fabrication. Germanium and tin come from the same main group in the periodic table as silicon. The germanium-tin transistors could therefore be integrated directly into conventional silicon chips with existing production lines.

High potential for the computers of the future

Apart from classical digital computers, quantum computers could also benefit from the germanium–tin transistor. For some time, there have been efforts to integrate parts of the control electronics directly on the quantum chip, which is operated inside a quantum computer at temperatures close to absolute zero. Measurements suggest that a transistor made of germanium-tin will perform significantly better under these conditions than those made of silicon.

"The challenge is to find a semiconductor whose switching can still be very fast with low voltages at very low temperatures," explains Qing-Tai Zhao. For silicon, this switching curve flattens out below 50 Kelvin. Then, the transistors need a <u>high voltage</u> and thus a high power, which ultimately leads to failures of the sensitive quantum bits because of the heating. "Germanium–tin performs better at these temperatures in measurements down to 12 Kelvin, and there are hopes to use the material at even lower temperatures," says Qing-Tai Zhao.

In addition, the germanium–tin transistor is a further step towards optical on-chip data transmission. The transmission of information with light



signals is already standard in many data networks because it is considerably faster and more energy-efficient than data transfer via electrical conductors. In the field of micro- and nanoelectronics, however, data is usually still sent electrically.

Colleagues from the Jülich working group of Dr. Dan Buca have already developed a <u>germanium-tin laser</u> in the past that opens up the possibility to transmit data optically directly on a <u>silicon</u> chip. The <u>germanium</u>-tin transistor, along these lasers, provides a promising solution for the monolithic integration of nanoelectronics and photonics on a single <u>chip</u>.

The paper is published in the journal Communications Engineering.

More information: Mingshan Liu et al, Vertical GeSn nanowire MOSFETs for CMOS beyond silicon, *Communications Engineering* (2023). DOI: 10.1038/s44172-023-00059-2

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