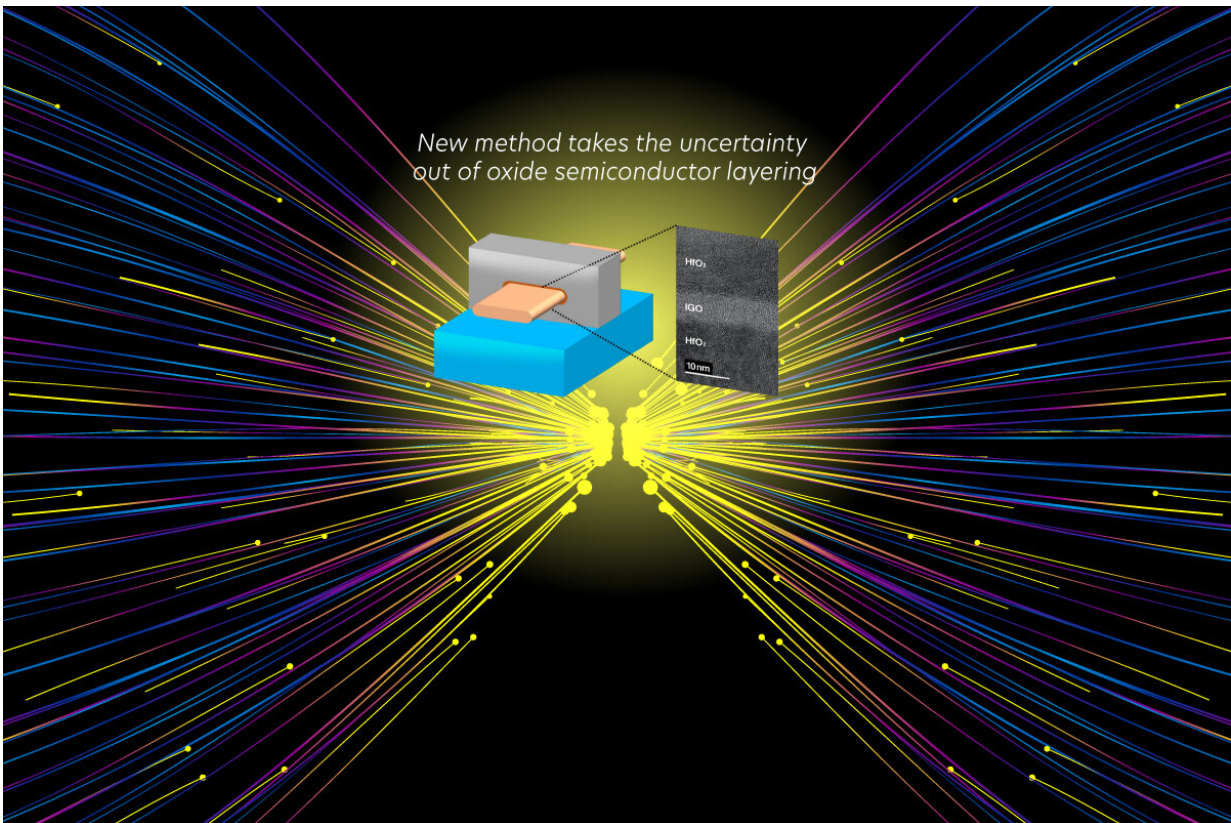


New method takes the uncertainty out of oxide semiconductor layering

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Researchers from Institute of Industrial Science, The University of Tokyo develop a nanosheet oxide semiconductor for electronic devices. Credit: Institute of Industrial Science, The University of Tokyo

3D integrated circuits are a key part of improving the efficiency of

electronics to meet the considerable demands of consumers. They are constantly being developed, but translating theoretical findings into actual devices is not easy. Now, a new design by a research team from Japan can turn these theories into reality.

In a study recently published for the VLSI Symposium 2023, researchers from Institute of Industrial Science, The University of Tokyo have reported a [deposition process](#) for nanosheet oxide [semiconductor](#). The oxide semiconductor resulting from this process has [high carrier mobility](#) and reliability in transistors.

3D integrated circuits are made up of multiple layers that each play a role in the overall function. Oxide semiconductors are attracting a lot of attention as materials for various circuit components because they can be processed at low temperature, while still having high carrier mobility and low charge leakage, and are able to withstand high voltages.

There are also advantages to using oxides rather than metals in processes where electrodes may be exposed to oxygen during the integration process and become oxidized.

However, developing the processes needed to reliably deposit very thin layers of oxide semiconductor materials in the manufacture of devices is challenging and has not been fully established to date. Recently, the researchers have reported an [atomic layer deposition](#) (ALD) technique that produces layers appropriate for large-scale integration.

"Using our process, we carried out a systematic study of field effect transistors (FETs) to establish their limitations and optimize their properties," explains lead author of the study, Kaito Hikake. FETs control the current flow in a semiconductor. "We tuned the ratio of the components and adjusted the preparation conditions and our findings led to the development of a multi-gate nanosheet FET for normally-off

operation and high reliability."

The findings revealed that a FET made from the chosen [oxide](#) semiconductor by ALD had the best performance. The multi-gate nanosheet FET is believed to be the first to combine high carrier mobility and reliability characteristics with normally-off operation.

"In rapidly moving areas such as electronics, it is important to translate proof of concept findings into industrially relevant processes," says Masaharu Kobayashi, senior author. "We believe that our study provides a robust technique that can be used to produce devices that meet the market's need for manufacturable 3D integrated circuits with high function."

The findings in this study could provide a solution to one of the big obstacles in the manufacturing of electronic devices with semiconductors. Hopefully, this will bring more designs of electronics with high functionality to actual products.

More information: Conference: www.vlsisymposium.org/

Provided by University of Tokyo

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