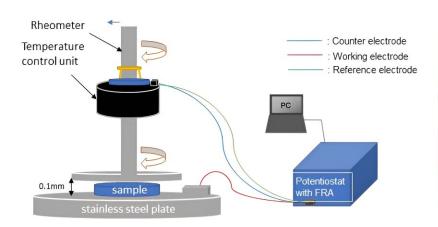


Towards better batteries and fuel cells with dispersibility estimation for carbon electrode slurries

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Rheo-impedance measurement devices and conditions





Shear rate 0.01, 0.1, 1, 10, 100, 1000 s⁻¹
Plate height 0.1 mm
Measuring potential 0 V
Frequency range 5 MHz to 1 Hz
Potential amplitude 10 mV

A new approach for evaluating carbon slurry dispersibility by TUS researchers uses a combination of viscosity and electrochemical impedance measurements. This could help us develop lithium-ion batteries and functional materials with superior performance, paving the way for next-generation electric vehicle and



energy storage technology. Credit: Isao Shitanda from TUS, Japan

Lithium-ion batteries are the powerhouse of modern-day electronics, and fuel cells are a promising candidate for sustainable energy devices. An important factor affecting the performance of both lithium-ion batteries and fuel cells is the dispersibility of carbon slurries, suspensions made of conductive carbon particles dispersed in a solvent. They can be easily coated on a metal collector to mass-produce electrodes. But the carbon particles in the slurry must be homogenously dispersed to ensure reliable battery performance.

However, evaluating the dispersibility of thick slurries with high particle concentrations is remarkably difficult. The large number of particles prevent peering into the internal structure of the slurries using direct spectroscopic techniques. Moreover, there are no methods to evaluate the dispersibility and conductive properties of slurries in response to shear stress applied during the coating process.

Against this backdrop, a research team led by Associate Professor Isao Shitanda from Tokyo University of Science (TUS) in Japan developed a novel technique to estimate the dispersibility of carbon slurries. Their latest study, published online in *ACS Applied Electronic Materials*, is coauthored by Dr. Yoshifumi Yamagata from Anton Paar Japan K. K. and Dr. Shingo Niinobe from Shin-Etsu Chemical Co., Ltd.

The researchers combined a rheometer—a scientific instrument for measuring the flow/ deformation behavior of fluids in response to applied stress—with a spectroscopy setup to measure the electrochemical impedance of acetylene black slurries with methylcellulose (a cellulose-derived compound used as a thickener and emulsifier in food and cosmetic products, as a bulk-forming laxative and



as eye/ear drops) as a dispersant.

They conducted experiments under the influence of shear stress at various frequencies to obtain the rheo-impedance spectra, which provide information about the internal structure of carbon particles in a slurry. Interestingly, they noticed that the impedance spectra did not change considerably under applied shear stress for a carbon slurry with good dispersibility.

Additionally, the team developed an equivalent circuit model consisting of three types of contact resistances and capacitances: those between acetylene black particles, those of particle bulk, and those arising from the design of the measurement setup. The bulk resistance of acetylene black showed no dependence on shear rate but decreased with increase in the methylcellulose concentration.

Further, the resistance measured at each methylcellulose concentration increased with the shear rate, an observation that was attributed to a partial breakdown of the carbon–carbon network and the decreasing conductivity with rising shear rate.

Together, these results thus show that it is possible to evaluate the dispersibility of electrode slurries based on a combination of viscosity (measured with the <u>rheometer</u>) and electrochemical impedance measurements. Excited about the potential of their new methodology, Dr. Shitanda remarks, "The insights from this study could prove useful for improving the efficiency of large-scale electrode manufacturing processes in which the internal structure of the slurry must be carefully controlled."

Preparing slurries with higher dispersibility could also lead to improved lithium-ion battery performance and enhanced functional materials. These would be significant contributions toward building a sustainable



carbon-neutral society by fostering applications in solar panels, fuel cells, and electric vehicles.

"The proposed method can be used to evaluate the dispersibility of not just carbon dispersions, but a wide variety of slurries. In future studies, we plan to conduct further measurements and equivalent circuit verifications by changing the particle type and binder combinations," concludes Dr. Shitanda.

More information: Isao Shitanda et al, Rheo-Impedance Measurements for the Dispersibility Evaluation of Electrode Slurries, *ACS Applied Electronic Materials* (2023). DOI: 10.1021/acsaelm.3c00612

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