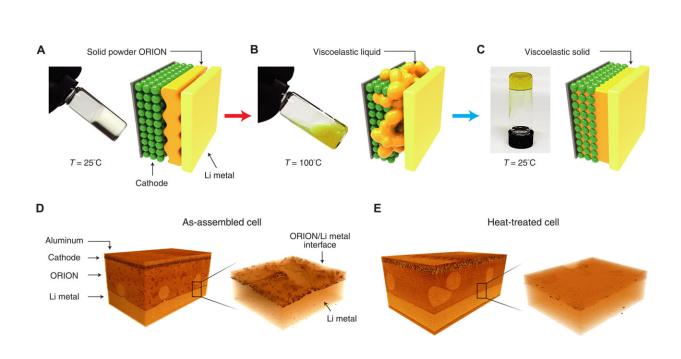


A supramolecular organo-ionic electrolyte that can be liquidated for recycling



August 16 2023, by Bob Yirka

Fabrication of solid-state cells with ORION conductors.(**A**) Fabricating all solidstate lithium metal cells from ball-milled ORION powders, which are initially sandwiched between a porous cathode and Li metal anode. (**B**) At and above 100°C, ORION conductors are viscoelastic liquids that infiltrate porous cathodes while also conforming to the Li metal surface. (**C**) After cooling, the ORION conductor solidifies, creating an all-solid-state lithium metal cell. Synchrotron hard x-ray tomography images of (**D**) an as-assembled ORION SSB and (**E**) an ORION SSB after thermal conditioning. Credit: *Science Advances* (2023). DOI: 10.1126/sciadv.adh9020



A team of molecular foundry and energy storage engineers at Lawrence Berkeley National Laboratory has developed an electrolyte material for use in solid state batteries that allows for reuse of cathodes at up to 90% capacity. In their paper published in the journal *Science Advances*, the group describes their electrolyte, how it was made, and how well it has done during testing.

Most <u>electric vehicles</u> sold in the world today are powered using <u>lithium-ion batteries</u>—a type that has been designed with a high power-to-weight ratio. Such batteries have been proven to be useable in such applications but they suffer from two major drawbacks—they are heavy and they are difficult to recycle. In this new effort, the team in Berkeley sought to improve on the latter problem by developing a new kind of <u>battery</u> based on a different kind of <u>electrolyte</u>.

Lithium-ion batteries, as their name implies, are based on lithium salt electrolytes. In this new effort, the team started with the same salt when making their new electrolyte, but added organic-based zwitterionic polymers to change its properties. They created a battery by sandwiching their new electrolyte between an anode made of lithium metal and cathodes made of different materials—lithium iron, phosphate, nickel, cobalt and manganese.

The resulting battery, the researchers suggest, regardless of the type of cathode used, is much more recyclable than current batteries because the polymer in the electrolyte allows the entire electrolyte to melt at 100° C. Once the electrolyte is melted, the battery can be very easily disassembled, allowing for each of its parts to be recycled separately. The team notes that before melting, the electrolyte is highly conductive, viscoelastic, and solid at typical operating temperatures.

Testing of the battery showed it to have high conductivity at temperatures up to 45° C. The team also found that the <u>cathode</u> was able



to maintain 90% of its original capacity after the battery was disassembled, allowing for easy recycling.

More testing will need to be done, but the research team is confident that the new electrolyte will stand up to scrutiny, paving the way for future EVs that have more environmentally friendly batteries.

More information: Jiwoong Bae et al, Closed-loop cathode recycling in solid-state batteries enabled by supramolecular electrolytes, *Science Advances* (2023). DOI: 10.1126/sciadv.adh9020

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