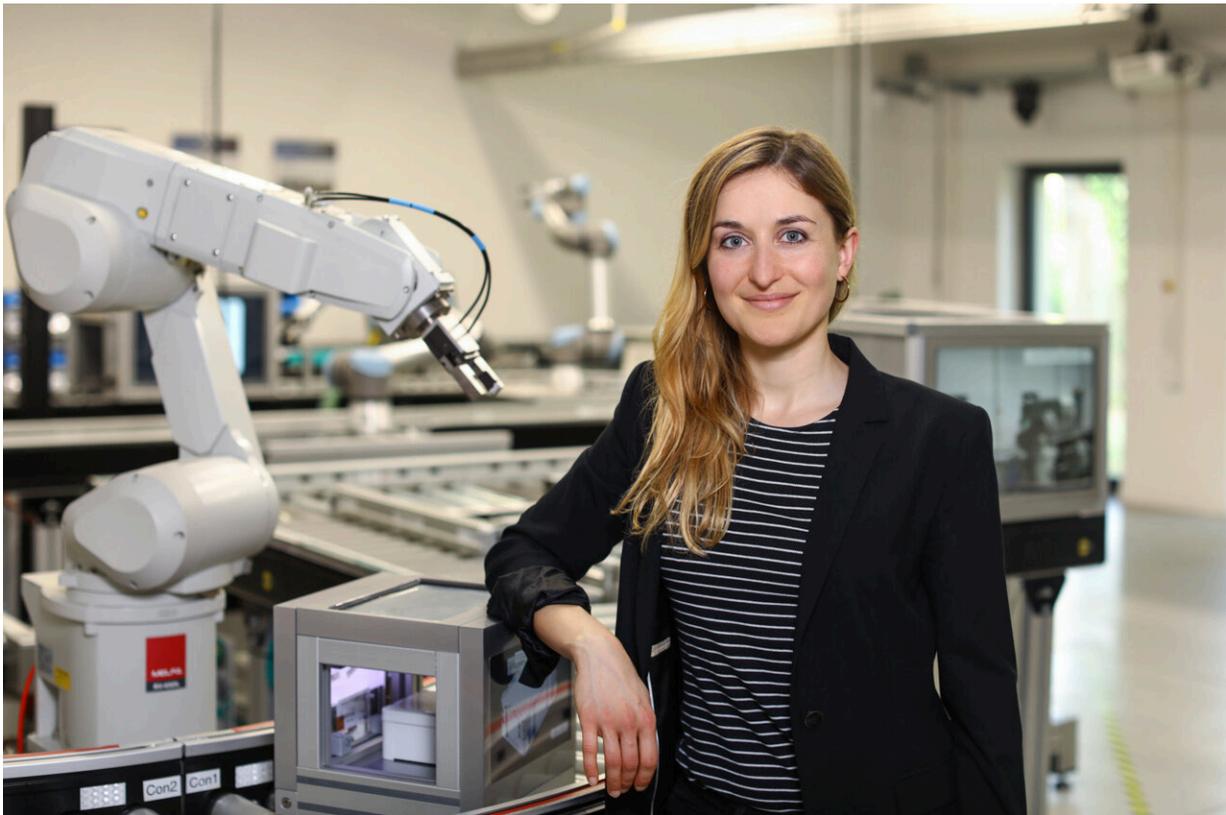


# No significant link between Industry 4.0 and energy consumption or energy intensity

November 28 2023, by Sabine Letz

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One conclusion of the RIFS study is that the often postulated mantra of "increasing energy efficiency through digitalization" is mostly ineffective for sustainability goals and the decarbonization of industry. Credit: Kathleen Friedrich

To what extent does the digitalization of industrial and manufacturing

processes (Industry 4.0) improve energy efficiency and thus reduce energy intensity? A team from the Research Institute for Sustainability (RIFS) analyzed developments across 10 industrial manufacturing sectors in China between 2006 and 2019. Their findings show that contrary to the claims of many policymakers and industry associations, digitalization may not automatically lead to anticipated energy savings in manufacturing and industry in China.

China accounts for 30% of global manufacturing value added and the largest share of global manufacturing and industrial output. There are widespread expectations that Industry 4.0—the comprehensive digitalization of industrial production processes—will simultaneously boost [economic growth](#) and achieve [energy-savings](#) targets. However, there is disagreement within the scientific community as to whether Industry 4.0 can in fact reconcile these two goals.

A [study](#) by the Research Institute for Sustainability (RIFS) published in *Renewable and Sustainable Energy Reviews* analyzed 10 Chinese manufacturing sectors between 2006 and 2019 with the aim of identifying correlations between Industry 4.0 and [energy](#) indicators. Although some studies have already analyzed the impact of digital technologies on energy consumption, few have focused on the Chinese context.

"Moreover, previous studies did not properly address the concept of Industry 4.0," says lead author Stefanie Kunkel. "For example, some studies of Industry 4.0 in the Chinese context oversimplified the concept and equated the use of robots in manufacturing with artificial intelligence, for example. In doing so, these studies ignore the knowledge and innovation dimensions of Industry 4.0."

In addition, few of the previous studies examined aggregate energy consumption. Instead, most focused on relative energy consumption or

energy efficiency. However, gains here can distract from the goal of reducing total energy consumption, which is vital for the decarbonization of the industrial sector.

## **Is there a significant link between Industry 4.0 and energy consumption?**

The main aim of the study is to understand the extent to which the uptake and degree of Industry 4.0 technologies impacts on overall energy consumption and energy intensity in the Chinese manufacturing sector—and whether the thesis that Industry 4.0 contributes to efficiency and thus energy savings is supported by statistical findings.

The term "energy intensity" measures the energy consumed within a given sector per euro of output. Kunkel and her co-authors conducted a panel data analysis that included data from ten industrial sectors over a period of 14 years (2006 to 2019). The manufacturing sectors covered included the [textile industry](#), metal industry and the food industry, among others.

## **Digital rebound and growth versus efficiency effects**

As far as total energy consumption in the manufacturing sector in China is concerned, the results show that there is no significant link between the degree of Industry 4.0 and energy consumption. "The relationship is positive, but not significant," comments Kunkel. For example, using robots instead of manual labor in textiles manufacturing, which is currently less digitalized, may likely increase energy consumption in that sector.

So-called "digital rebound effects" often occur when efficiency gains achieved through digitalization lead to cost savings. These savings can

then be fully or partially reinvested, thus neutralizing some or all of the efficiency gains and thus expected resource savings. In addition, digitalization generally has a growth-promoting effect, which is also likely to increase energy consumption.

The findings of Kunkel et al. contradict other studies, which found that the use of robots and industrial digitalization reduced the energy intensity of industry and manufacturing—in other words, that they delivered efficiency gains. The RIFS study, on the other hand, was only able to identify a negative correlation between Industry 4.0 and energy intensity for sectors that are already highly digitalized. One explanation for this could be that Industry 4.0 innovations can be better integrated into strongly digitalized sectors, such as transport, enabling potential gains in efficiency to be realized to a greater degree.

One challenge for the analysis of the effect of Industry 4.0 on energy indicators is that digitalization-related offshoring and thus reductions in energy intensity may be attributed to digitalization itself. In order to partially capture such effects, Kunkel et al. included the indicator "CO<sub>2</sub> imports" as a proxy for the energy intensity of imported goods. There were significant positive associations between CO<sub>2</sub> imports and the extent of Industry 4.0, which suggest that an increasing degree of Industry 4.0 is associated with increasing CO<sub>2</sub> imports. However, further research is needed to understand the underlying dynamics.

## **Conclusion**

Energy consumption in industry accounted for 37% of global energy consumption in 2022, with China accounting for the largest share. Reducing energy consumption and improving the environmental performance of industrial production in China will therefore be critical to efforts to mitigate climate change.

A key finding of this RIFS study is that focusing exclusively on potential gains in [energy efficiency](#) through digitalization can undermine efforts to achieve sustainability goals and decarbonize industry as growth and offshoring dynamics driven by digitalization may result in an overall increase in energy consumption. Other factors must be considered, such as impacts on industrial offshoring, the sector-specific impacts of different digital technologies, human capabilities to enable the absorption of innovations and harness their benefits for sustainability, as well as the simultaneous integration of renewable energy in industrial manufacturing.

In addition to energy variables, the Kunkel et al. also recommends including other sustainability indicators such as resource [consumption](#) and [electronic waste](#) from digital technologies in future studies on the sustainability of Industry 4.0. Such analyses of the relationship between energy and Industry 4.0 are of considerable relevance to industry representatives and political decision-makers beyond China. The European Union and countries around the world are hopeful that digitalization can be harnessed in the pursuit of more sustainable development. This study shows that achieving this outcome is not a given, but that it will require careful steering.

## Summary and recommendations

- First, efforts should be undertaken through international cooperation and supply chain agreements to ensure that the adoption of Industry 4.0 innovations in the manufacturing industry reduces energy and resource demands along the entire value chain. This could help to prevent the increased offshoring of energy-intensive [manufacturing processes](#) to countries with lower environmental standards in the context of Industry 4.0.
- Second, further research is needed to improve understanding of the mechanisms and effects through which specific technologies

affect [energy consumption](#) in industry and [manufacturing](#). This would help to identify innovations in the field of Industry 4.0 with the capacity to reduce the overall environmental burden of industry and how policy and industry can support their uptake.

- Third, the growth-accelerating effects of Industry 4.0 should be steered towards achieving sustainability targets such as decarbonization and the development of a circular economy.

**More information:** S. Kunkel et al, Industry 4.0 and energy in manufacturing sectors in China, *Renewable and Sustainable Energy Reviews* (2023). [DOI: 10.1016/j.rser.2023.113712](https://doi.org/10.1016/j.rser.2023.113712)

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