

Understanding the relationship between proton exchange membrane fuel cells and hydrogen partial pressure

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Visualization of the value chain of a fuel cell electric vehicle. After each production step, a quality control step ensures the safety and performance of the product. Credit: *Industrial Chemistry & Materials* (2023). DOI: 10.1039/D3IM00075C

In a new study, researchers have made significant strides in understanding the relationship between hydrogen partial pressure and the performance of proton exchange membrane fuel cells (PEMFCs). Their findings could revolutionize fuel cell quality testing by simplifying processes, reducing costs, and enhancing safety measures. Their work was <u>published</u> in the journal *Industrial Chemistry & Materials*.

"We aim to significantly reduce the costs for quality testing of PEM <u>fuel</u> cells by exploring new strategies without using pure hydrogen," explains Felix Haimerl from the BMW AG. Quality testing at reduced hydrogen

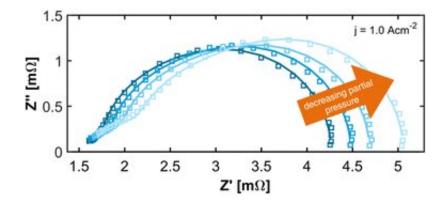


concentrations in the anode stream can reduce the safety requirements and the associated costs for testing stations.

The research team has, in a first step, investigated the impact of reduced hydrogen partial pressures on the performance of PEM fuel cells. Their analysis reveals deviations on the anode side and a global decrease in electrochemical efficiency.

Proton exchange membrane (PEM) fuel cells operate on the principle of electrochemical conversion, using hydrogen and oxygen to produce electricity, with the only byproducts being heat and water. Their efficiency, often exceeding 50%, makes them a compelling choice for various applications, as they maintain this efficiency across various operating conditions. Notably, PEM fuel cells offer a promising and clean alternative to fossil fuel combustion for various transport applications.

As the industry transitions from the <u>development phase</u> to mass production of PEMFCs, there is an increasing need to establish stable and cost-effective manufacturing processes. One significant challenge is the rigorous quality testing these fuel cells must undergo. Currently, stateof-the-art quality control procedures predominantly rely on hydrogen operation, which raises safety concerns and, in turn, contributes to the high costs associated with testing stations.





The Nyquist plot of the impedance spectra for different hydrogen partial pressures shows increasing performance losses associated with both anode and cathode processes. Credit: Felix Haimerl, Technical University of Munich, BMW AG, Germany and Aliaksandr S. Bandarenka, Technical University of Munich, Germany.

Testing procedures at reduced hydrogen partial pressure could avoid some of these issues. However, since the cathode side in a PEM fuel cell is usually rate-determining, few studies investigate the impact of reduced hydrogen partial pressure on the fuel cell performance.

Haimerl and colleagues elucidated the effect of reduced hydrogen partial pressure on the fuel cell performance. Their research involved comprehensive experiments, recording polarization curves and impedance spectra over a wide range of hydrogen partial pressure levels, from 36 kPa to 190 kPa. By diluting the hydrogen stream with nitrogen while maintaining a constant hydrogen flow, the researchers separated the effect of hydrogen partial pressure from hydrogen starvation effects.

The results revealed a pronounced decline in PEMFC performance as hydrogen partial pressure decreased, with this effect becoming more pronounced at higher current densities. The impedance spectra analysis offers insights into the mechanisms underlying the performance decline. To interpret the impedance data, the researchers introduced an equivalent circuit model, which demonstrated good agreement with the experimental results.

This equivalent circuit model unveiled an exponential relationship between charge transfer resistance at the anode and hydrogen partial pressure.



The study is a significant breakthrough in understanding how hydrogen partial pressure impacts PEMFC performance. The researchers aim to build on the gained knowledge and further evaluate the application of low hydrogen partial pressures in quality testing.

"We are currently conducting experiments on faulty fuel cells to test if we can actually detect typical faults at reduced <u>hydrogen</u> concentrations," said Haimerl. Ultimately, the results might pave the way for simplifying fuel cell quality testing, cost reduction, and reduced safety requirements.

More information: Felix Haimerl et al, Electrochemical impedance spectroscopy of PEM fuel cells at low hydrogen partial pressures: efficient cell tests for mass production, *Industrial Chemistry & Materials* (2023). DOI: 10.1039/D3IM00075C

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