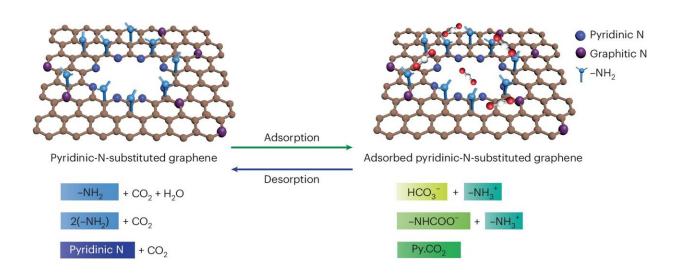


Atom-thin graphene membranes make carbon capture more efficient

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Uptake of CO₂ on pyridinic-N-substituted graphene. Schematic illustration of pyridinic N at pore edge and -NH₂ near pore edge and binding of these groups with CO₂. In the schematic, the graphene lattice consists of carbon atoms shown in brown, with pyridinic nitrogen (blue atoms) substituted at the pore edges, primary amine groups (light blue) near the edges of the pores and graphitic nitrogen (purple atoms) incorporated into the lattice. CO₂ molecules are depicted by two red and white atoms, adsorbed onto the graphene lattice. Credit: *Nature Energy* (2024). DOI: 10.1038/s41560-024-01556-0

Scientists at EPFL have developed advanced atom-thin graphene membranes with pyridinic-nitrogen at pore edges, showing unprecedented performance in CO₂ capture. It marks a significant stride



toward more efficient carbon capture technologies.

As the world battles climate change, the need for efficient and costeffective carbon capture technologies is more urgent than ever. In that vein, scientists are exploring a number of innovations to drastically reduce industrial carbon emissions, which is pivotal in mitigating global warming.

One of these is carbon capture, utilization, and storage (CCUS), a critical technology that reduces carbon dioxide (CO₂) emissions from hard-to-abate industrial sources such as power plants, cement factories, steel mills, and waste incinerators. But current capture methods rely on energy-intensive processes, which makes them costly and unsustainable.

Research now aims to develop membranes that can selectively capture CO_2 with <u>high efficiency</u>, thereby reducing the energy and financial costs associated with CCS. But even state-of-the-art membranes, such as polymer thin films, are limited in terms of CO_2 permeance and selectivity, which limits their scalability.

So the challenge is to create membranes that can simultaneously offer high CO₂ permeance and selectivity, crucial for effective carbon capture.

A team of scientists led by Kumar Varoon Agrawal at EPFL has now made a breakthrough in this area by developing membranes that show exceptional CO₂ capture performance by incorporating pyridinic nitrogen at the edges of graphene pores.

The membranes strike a remarkable balance of high CO_2 permeance and selectivity, making them highly promising for various industrial applications. The work is <u>published</u> in *Nature Energy*.



The researchers began by synthesizing single-layer graphene films using chemical vapor deposition on copper foil. They introduced pores into the graphene through controlled oxidation with ozone, which formed oxygenatom functionalized pores. They then developed a method to incorporate nitrogen atoms at the pore edge in the form of pyridinic N by reacting the oxidized graphene with ammonia at room temperature.

The researchers confirmed the successful incorporation of pyridinic nitrogen and the formation of CO_2 complexes at the pore edges by using various techniques, such as X-ray photoelectron spectroscopy and scanning tunneling microscopy. The incorporation of pyridinic N remarkably improved the binding of CO_2 on graphene pores.

The resulting membranes showed a high CO_2/N_2 separation factor, with an average of 53 for a gas stream containing 20% CO_2 . Remarkably, streams with about 1% CO_2 , achieved separation factors above 1,000 because of the competitive and reversible binding of CO_2 at the pore edges, facilitated by the pyridinic nitrogen.

The scientists also showed that the membrane preparation process is scalable, producing high-performance membranes on a centimeter scale. This is crucial for practical applications, meaning that the membranes can be deployed in large-scale industrial settings.

The high performance of these graphene membranes in capturing CO₂, even from dilute gas streams, can significantly reduce the costs and energy requirements of <u>carbon capture</u> processes. This innovation opens new avenues in the field of <u>membrane</u> science, potentially leading to more sustainable and economical CCUS solutions.

The uniform and scalable chemistry used in creating the membranes means that they can be scaled-up soon. The team is now looking to produce these membranes by a continuous roll-to-roll process. The



versatility and efficiency of these membranes could transform how industries manage their emissions and contribute to a cleaner environment.

More information: Kuang-Jung Hsu et al, Graphene membranes with pyridinic nitrogen at pore edges for high-performance CO₂ capture, *Nature Energy* (2024). DOI: 10.1038/s41560-024-01556-0

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