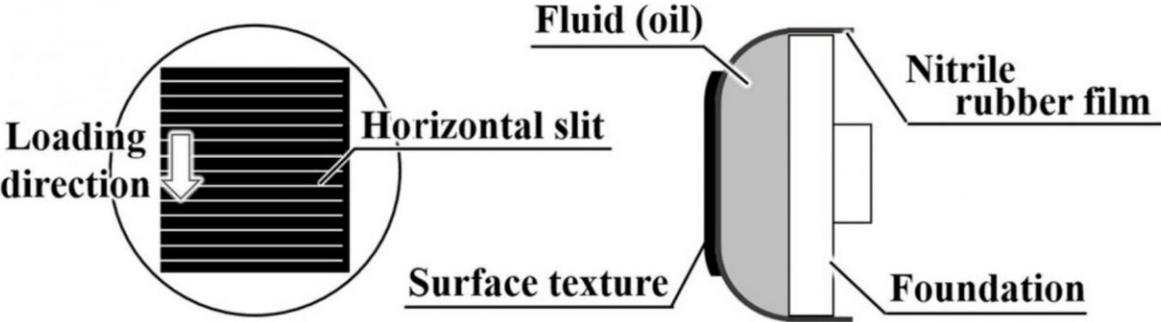
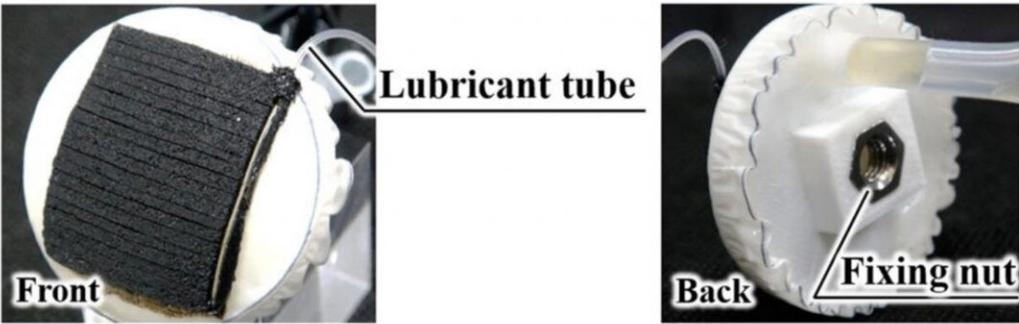


Robot control system for grasping and releasing objects under both dry and wet conditions

July 16 2019



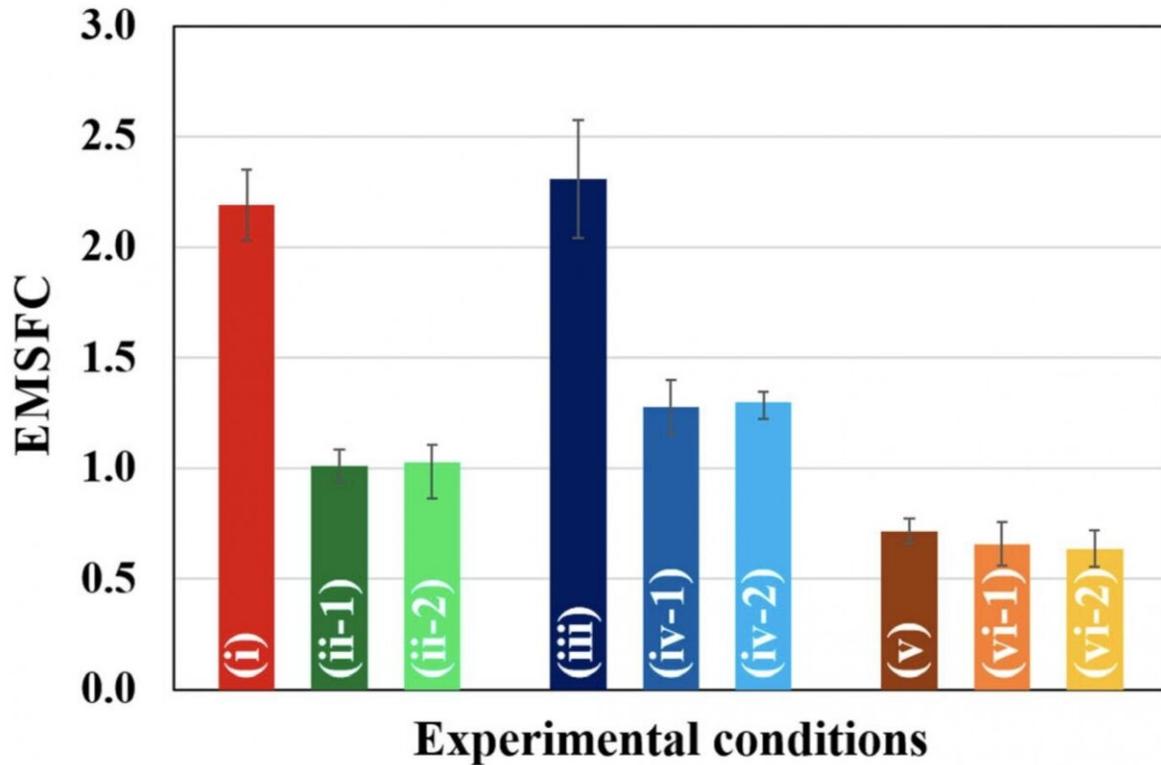
This is a fluid fingertip with surface texture bonded. Credit: Kanazawa University

Industrial robots are now widely used and are indispensable in car manufacturing and in other fields. Conventional robot hands are suitable

for grasping hard objects of fixed form, whereas it is not easy to grasp complicated objects or to gently grasp soft objects. It is also necessary, under various conditions, to respond to physical characteristics of objects such as surface characteristics: dry, wet, etc.

A soft-surfaced fingertip of a [robot hand](#) is deformable and can grasp an object of complicated form rather easily, since the [contact area](#) can be enlarged by [surface](#) deformation in response to the object form. Soft-surfaced [fingertips](#) are very effective in grasping soft objects; even tofu can be grasped. Generally, however, the surface [friction](#) of soft material is high, which makes releasing more difficult. It is also difficult to release objects to desired positions, especially in cases where the working space is narrow.

A group led by Prof. Tetsuyou Watanabe at Kanazawa University has been conducting research on control technology for grasping objects by the fingertips of robot hands. In the present study, the group aimed to develop a friction control system. The group used the soft fingertips of a robot hand for grasping objects; releasing was accomplished by applying (injecting) a [lubricant](#). In this study, absolute ethanol (>99.5%) was employed as lubricant, since ethanol is chemically safe and easy to dry, and since its surface tension is low.



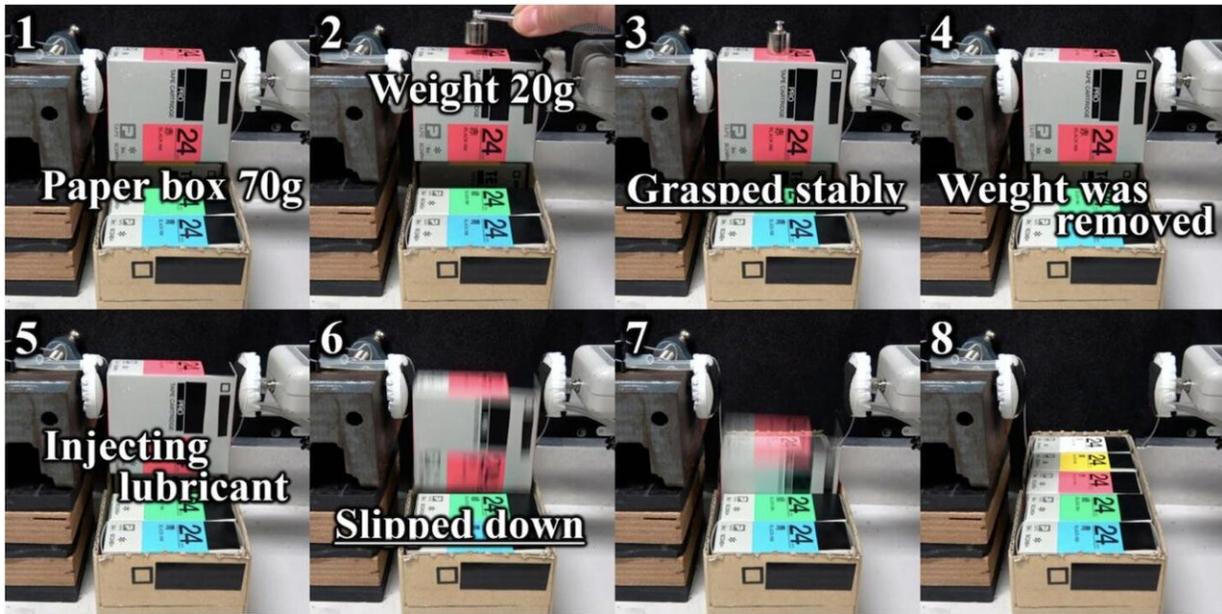
EMSFC under various experimental conditions. The target material was polypropylene. A polypropylene object was grasped by fluid fingertips shown in Figure 1, and the equivalent maximum-static friction coefficient (EMSFC)*2) was measured to reveal the effect of the lubricant. (i) dry: (ii-1) dry, lubricant injected before grasping: (ii-2) dry, lubricant injected after grasping: (iii) wet with water: (iv-1) wet with water, lubricant injected before grasping: (iv-2) wet with water, lubricant injected after grasping: (v) oily with chain saw oil: (vi-1) oily with chain saw oil, lubricant injected before grasping: (vi-2) oily with chain saw oil, lubricant injected after grasping. The effect of the lubricant, absolute ethanol, was verified under both dry and wet conditions. Credit: Kanazawa University

As seen in Figure 1, a nitrile rubber film was bonded to the sides of the fingertip foundation to create a space for filling with chain saw oil to make a "fluid fingertip." Then a silicone "texture") was bonded to coat

the rubber film; the material of the "texture" was a silicone sealant with slits, whose interval was 1.5 mm, perpendicular to the load direction. The slits were introduced for more friction under a water-wet condition and for lubricant spreading. With this fluid fingertip, objects of various materials used for kitchen utensils were grasped and it was verified that, upon applying the lubricant, the friction was indeed reduced (Figure 2). The friction was reduced under both dry and wet conditions, whereas such a lubricating effect was not observed under an oily condition.

Next, a box packing task simulation was performed as shown in Figure 3. A paper box was grasped with two fluid fingertips from both sides. The "texture" described above was bonded to each fluid fingertip. Stable grasping was confirmed by putting a weight on the paper box. After removal of the weight, lubricant was injected to both fluid fingertips, which caused a downward slipping of the paper box in a rather short time (less than 2.5 s), so that the paper box packaging task was completed (Figure 3). As shown here, a "texture" of high friction was bonded to the fluid fingertip, and injecting a lubricant (here, absolute ethanol) reduced the friction. Thus, releasing and placing of an object at a desired position was accomplished by controlling the friction without moving the fingertips.

In this study, it was verified that object grasping by soft surface fluid fingertips with high friction was controllable by applying a suitable lubricant. It is, however, necessary to do more experiments under various conditions in order to apply the current controlling technology to manufacturing environments. Nonetheless, this study is expected to be a step forward for realizing work automation of, for example, grasping and releasing of objects in a narrow space.



This is a paper box packing task simulation. (1) A paper box (70g) was grasped by two fluid fingertips from left and right sides, (2) Placing a 20g weight on the paper box, (3) Confirming the stable grasping, (4) Removing the weight, (5) Injecting lubricant, (6) The paper box slipping downwards, (7) The paper box slipping into the lower case, (8) Completion of paper box packing. Credit: Kanazawa University

More information: Kaori Mizushima et al, Deformable fingertip with a friction reduction system based on lubricating effect for smooth operation under both dry and wet conditions, *Advanced Robotics* (2019). [DOI: 10.1080/01691864.2019.1608299](https://doi.org/10.1080/01691864.2019.1608299)

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