

Powerful US nuclear test reactor getting rare major overhaul

21 May 2021, by Keith Ridler



In this May 7, 2013 photo released by Idaho National Laboratory shows Nuclear operations professional personnel work above the Advanced Test Reactor at Idaho National Laboratory's desert site about 50 miles west of Idaho Falls, Idaho. The small cylindrical section in the center of the platform has access ports that allow access to the reactor core for refueling and experiment loading and unloading during routine outages. Credit: Idaho National Laboratory via AP

Scientists in Idaho this summer plan to remove the 62,000-pound (28,100-kilogram) stainless steel lid on one of the world's most powerful nuclear test reactors for a rare internal overhaul.

The Advanced Test Reactor at the Idaho National Laboratory is being refurbished and improved with new components and experimental capacity, the scientists said in interviews this week.

The nine-month and \$170 million effort, called a core internals changeout, started last month and is scheduled to be finished around the end of the year.

An additional \$100 million has been spent over the last three years on replacing external equipment to

keep the [test](#) reactor going.

Experiments at the reactor help the U.S. Navy's nuclear-powered war fleet stay at sea longer, bolster NASA's space exploration, and advance life-saving medical treatments. The reactor also plays a key role in the effort to keep commercial nuclear power plants running longer and creating new and safer reactors to reduce [greenhouse gas emissions](#).

"ATR is an absolutely beautiful reactor," said Sean O'Kelly, associate lab director in charge of the test reactor. "There has never been one like it on the planet."

The reactor is configured so it can run multiple tests simultaneously. Some of the best testing slots face a decade-long wait for room to run experiments, and other slots are booked years in advance.



In this Jan. 31, 2007 photo released by Idaho National Laboratory shows its Advanced Test Reactor at Sunrise at Idaho National Laboratory's desert site about 50 miles west of Idaho Falls, Idaho. Credit: Idaho National Laboratory via AP

The ATR is unique because unlike commercial nuclear reactors that produce heat that's turned into energy, the ATR produces neutrons so that new materials and fuels can be tested to see how they react in high-radiation environments. The test reactor's unique cloverleaf design includes a core that's surrounded by beryllium metal to reflect the neutrons.

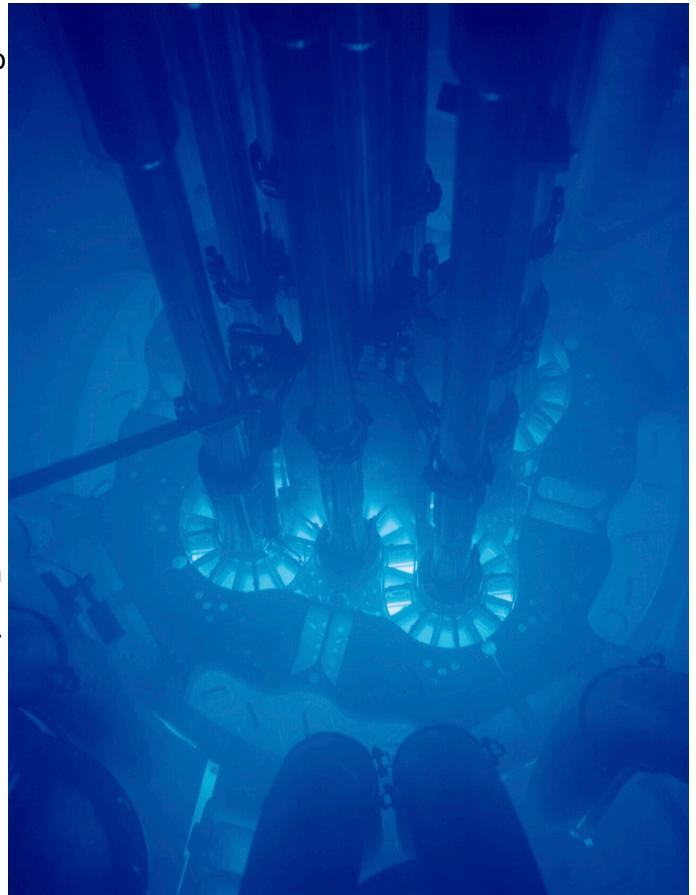
But all those neutrons puts wear on the internal parts of the test reactor, meaning it would lose the ability to conduct experiments if it is not refurbished.

The reactor's designers foresaw that problem and created a reactor with internal components that can be periodically replaced. The current changeout is the sixth since the reactor started operating in 1967 and the first in 17 years.

O'Kelly and Hans Vogel, director of the ATR Strategic Irradiation Capabilities Division, said that the most difficult challenge will come this summer when workers take off the stainless steel lid, exposing the inside of test reactor.

"Removing the reactor top head itself, that's a 30-ton lift that we do, and that is a very infrequent evolution," Vogel said, adding that will be followed by roughly three months of changing internal hardware.

O'Kelly and Vogel said the U.S. has looked at building a new test reactor that would cost billions of dollars, but so far opted to stick with the ATR.



In this April 8, 2009 photo released by Idaho National Laboratory shows the Advanced Test Reactor's distinctive cloverleaf core at Idaho National Laboratory's desert site about 50 miles west of Idaho Falls, Idaho. The blue Cherenkov glow indicates the reactor is in operation. The experiment in-pile tubes are the long tubes extending down into the core from the top of the frame. Credit: Idaho National Laboratory via AP

It's the most powerful test reactor of its kind in the world, producing 250 megawatts at full power. China has a test reactor that can produce 125 megawatts, followed by a test [reactor](#) in Belgium that can produce 100 megawatts. The Oak Ridge National Laboratory in Tennessee has one that can produce 85 megawatts.

The advantage with more power, O'Kelly said, is that fuels and materials can be tested to their limits.

"You don't want fuel that is designed for 100 megawatts, and the first time you go to 103

megawatts, it fails," he said. "You build a safety margin in, and we have to test to that safety margin."

Additionally, the ATR has what O'Kelly describes as the ability to maintain "a constant gradient of neutron flux throughout the core. ATR has this constant curvature of flux, so the experimenters have a fixed power and they know exactly what the power is in that region."

He said other test reactors can be more challenging for experiments because the environment is changing during the experiment.

The Advanced Test Reactor has been used to develop reactors and fuel that can last the 30-year lifespans of nuclear-powered U.S. warships. Because they don't need refueling, the ships can spend more time on their missions, meaning the Navy needs to build fewer ships.

The USS Idaho, a Virginia-class nuclear-powered attack submarine, benefits from work done at the ATR. The submarine is scheduled to launch in 2023 and spend three decades in service.

Late this year or early next year, scientists expect the ATR will be put back together and have completed required safety testing.

"ATR will be able to run for at least another 15 to 20 years," said O'Kelly, adding this internal changeout might not be the last. "We are planning to do at least one more (core internals changeout) in the lifetime of ATR in the 2030s."

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In this May 7, 2013 photo released by Idaho National Laboratory shows Nuclear operations professional personnel work above the Advanced Test Reactor at Idaho National Laboratory's desert site about 50 miles west of Idaho Falls, Idaho. The small cylindrical section in the center of the platform has access ports that allow access to the reactor core for refueling and experiment loading and unloading during routine outages. The platform, a layer of shield blocks totalling more than 150,000 lbs, and then the 62,000-lb reactor vessel top head are temporarily removed in order to complete the ATR core overhaul. Credit: Idaho National Laboratory via AP

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