

# MAX-phase ceramics can self-heal cracks even at room temperature

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Hemant Rathod observes a sample of chromium aluminum carbide before loading it into the scanning electron microscope. Credit: Dharmesh Patel/Texas A&M Engineering

Ceramics are resilient to heat and extreme environments, but they are fragile and crack easily. Recently, in a study published in *Science Advances*, researchers at Texas A&M University have discovered a self-healing mechanism within a type of ceramics, called MAX phases.

They have shown that these engineered ceramics form natural faults or kink-bands during loading that can not only effectively stop cracks from growing, but can also close and heal them, thereby preventing catastrophic failure.

"What's really exciting about MAX phases is that they readily form kink-bands under loading which can self-heal cracks even at room temperature, making them suitable for a variety of advanced structural applications," said Ankit Srivastava, assistant professor in the Department of Materials Science and Engineering, and a corresponding author on the [study](#). "So far, self-healing of cracks in ceramics has only been achieved at very high-temperatures by oxidation and that is why self-healing of cracks at [room-temperature](#) by kink-

band formation is remarkable."

This remarkable behavior of MAX phases can be traced back to their atomically layered structures.

"Imagine a plain loaf of bread, it is homogeneous, so if I slice it up, each slice will look the same—similar in idea to conventional ceramics," said Miladin Radovic a professor in the Department of Materials Science and Engineering and also a corresponding author on the study. "But MAX phases are layered like a peanut butter sandwich with peanut butter between two slices of bread."

The researchers then investigated if this unique layered structure of MAX phases make them any different from conventional ceramics. For their experiments, they used single crystal samples of chromium aluminum carbide MAX phase synthesized by Thierry Ouisse of Université Grenoble Alpes, France and a senior author on the study, and loaded them inside an [electron microscope](#) using an in-house designed test fixture.

When the researchers viewed the deforming sample in the electron microscope while applying loading, they observed that there were kink-band like defects that formed in the material, resembling those formed in natural rocks. More interestingly, they discovered that the material within kink-bands rotate during loading which not only form barrier against crack propagation but also eventually close and heal the cracks. As a consequence, the sample was no longer vulnerable to catastrophic failure.

"What's really exciting is that this kinking or self-healing mechanism can occur over and over closing the newly formed cracks, thus delaying the failure of the material," said Hemant Rathod, a doctoral student in the Department of Materials Science and Engineering and the lead author on the study.

The current discovery that materials resilient to

heat and [extreme environments](#) such as MAX phases, also self-heal cracks which may form during service can advance a host of next-generation technologies, for instance, efficient jet engines, hypersonic flights, and safer nuclear reactors. The researchers also noted in the current study that the kink-band induced self-healing of cracks is most likely not unique to MAX phases and can be extended to other materials with similar atomically layered structures.

"This study demonstrates the serendipity of the scientific process," says Siddiq Qidwai, a program director in National Science Foundation's Directorate for Engineering. "We have had [self-healing](#) soft materials and polymer composites, and now, remarkably, ceramics."

**More information:** Hemant J. Rathod et al, Room temperature crack-healing in an atomically layered ternary carbide, *Science Advances* (2021). [DOI: 10.1126/sciadv.abg2549](#)

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